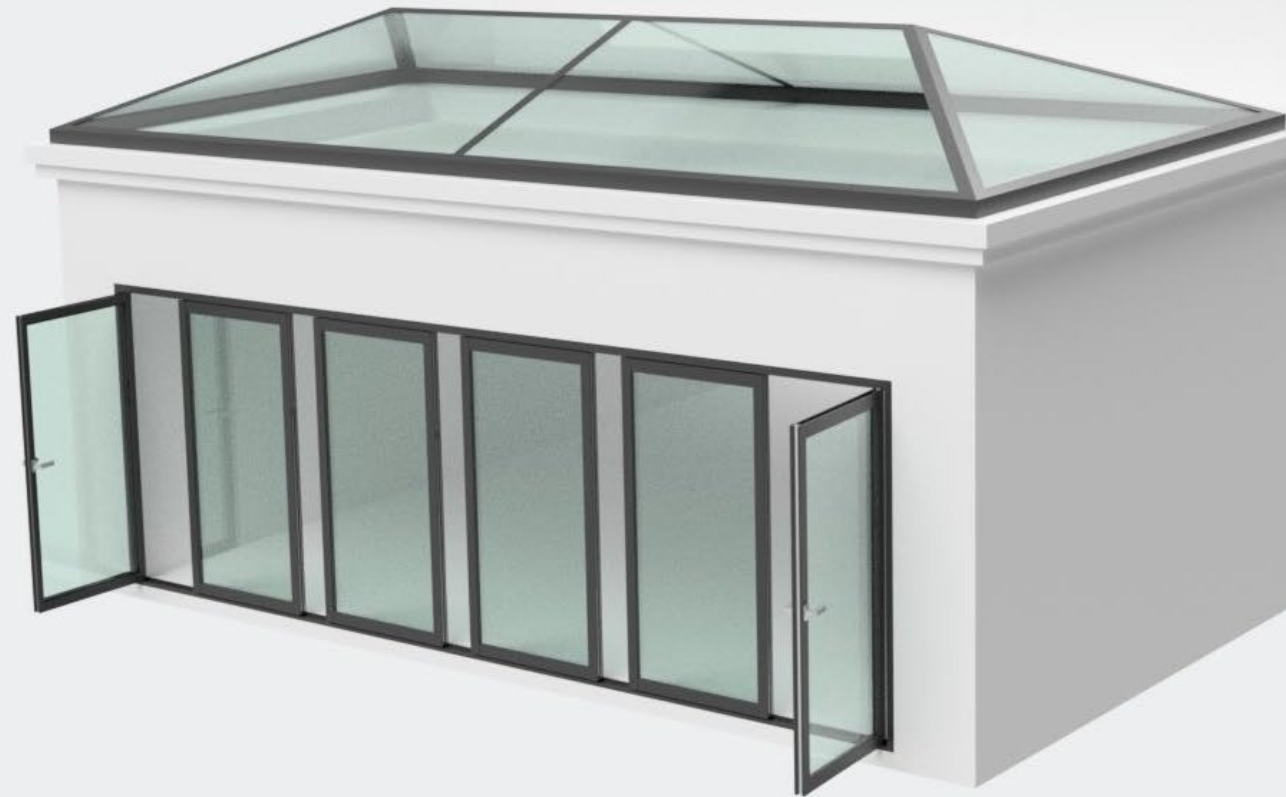


**THE DOUBLE MASTER  
CONFIGURATION**



**NEW WAVE ALUMINIUM DOUBLE MASTER SALES GUIDE**

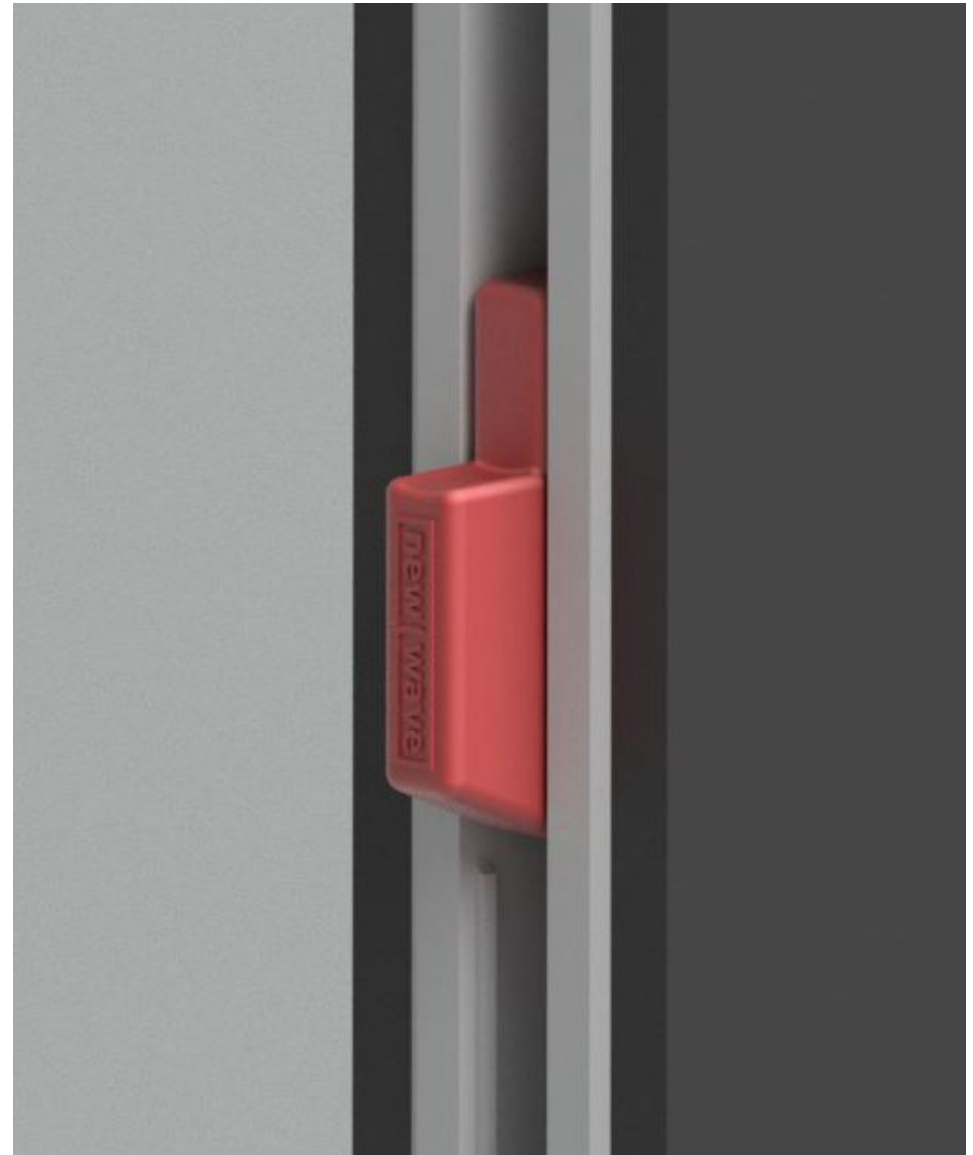
## INTRODUCTION

The double master is simply the configuration of having a master door at each end of the door set. The benefits of this include, allowing the user to gain entry from both ends of the door configuration. The user will save time when opening and closing all the doors. When the doors are open and stacked adjacent to each other they will be visually balanced each side of the door set. These advantages are especially beneficial the more doors that are in the system.

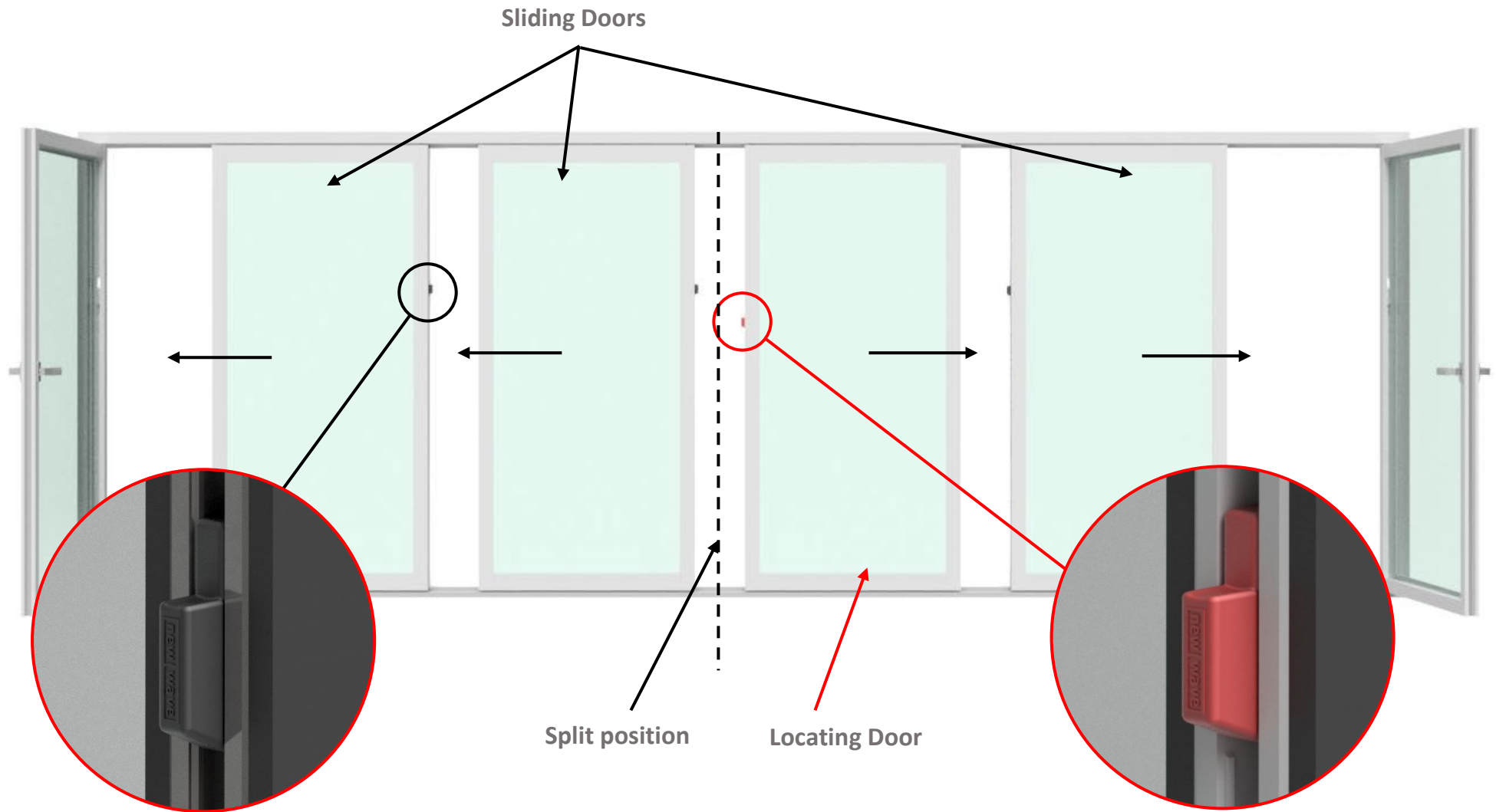
In order to have a double master configuration, the system needs a **locating door and location keep** as well as the usual sliding doors. The locating door is identified by a **red trigger** which operates slightly differently to the other sliding doors. This locating door and location keep fix one of the central doors into position allowing the other sliding doors to push up against it. Therefore, the master doors on each end can close onto their adjacent sliding door and lock securely. The sliding doors and the Locating door have a new finger-bolt system (see page 2 & 3 for details).

All sliding doors and the locating door can pass over the location keep allowing any screen set up desired. However, these sliding doors will only be able to be opened from their pre-determined side. For example: A right-handed sliding door can only be opened on the right-hand side of the door set. The customer will have the option to decide the formation of their door set up on point of order. For example: On an eight-door configuration, four doors left and four doors right.

To understand the exact details on how the door should be fully opened and closed please view the operation manual.



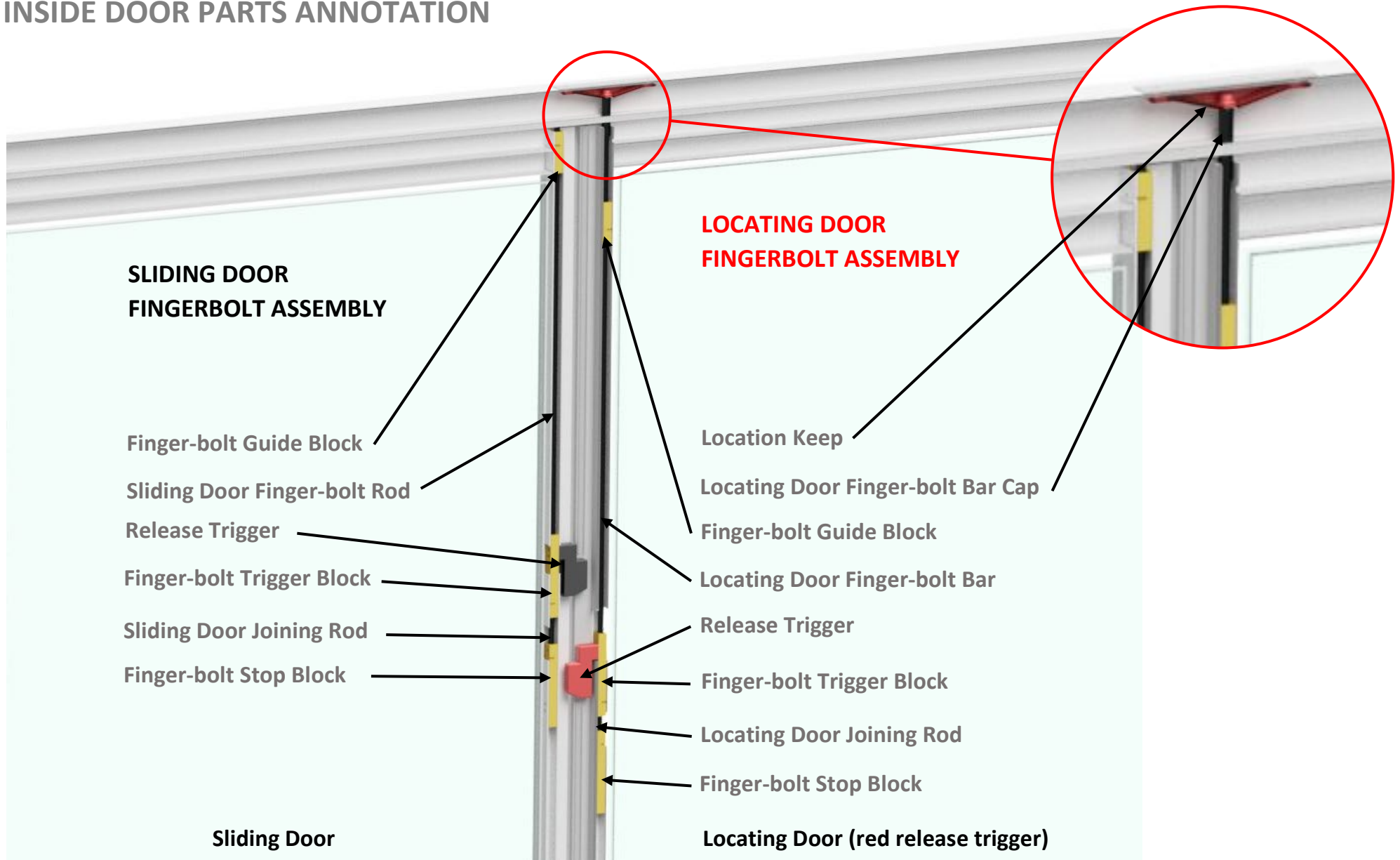
# DOOR CONFIGURATION ANNOTATION



NEW Sliding Door Release Trigger

NEW Locating Door Release Trigger

# INSIDE DOOR PARTS ANNOTATION



# CONFIGURATIONS

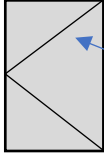
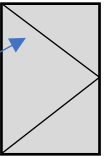
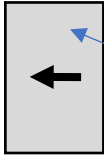
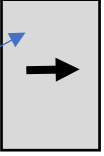

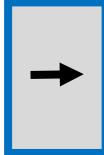

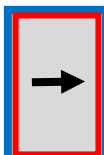
All configuration diagrams in this guide are open-out doors, from an outside looking in viewpoint. For open in doors, follow the same process with everything opposite.

Regardless of how many doors that are in the configuration, there must always be a left-sliding door next to a left master door (highlighted green).

The locating Door can be any door I've highlighted red in the configurations on the next page. The locating door can only open to the right.

For Example: For an 8-door configuration (**Open out**). From the outside looking in, the customer wants 5 doors to the left and 3 doors to the right. See below diagram for the split position and locating door.

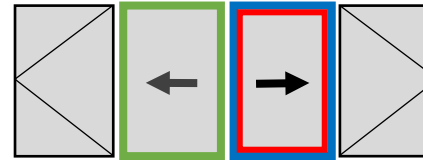


	Master Door Left	Master Door Right	
	Left-sliding door	Right-sliding door	
	There must always be a left-sliding door next to a left master door.		
	There must always be a Right-sliding door next to a left master door.		
	The locating Door can be any door highlighted red in the configurations below.		
	A Right-sliding door that can also be a Locating Door.		

# CONFIGURATIONS

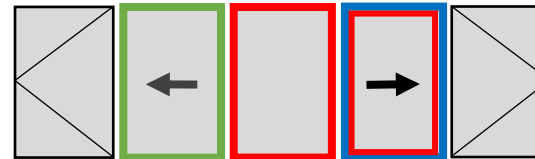
4 Door Configuration – Must be 2 doors left and 2 doors right

Price -



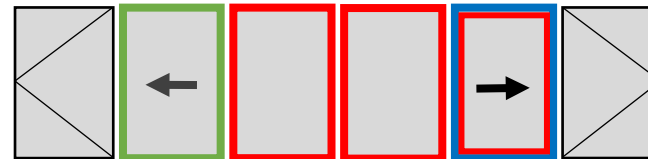
5 Door Configuration – Determine how many doors open to the left and how many doors open to the right. This will give you the red locating door position.

Price -



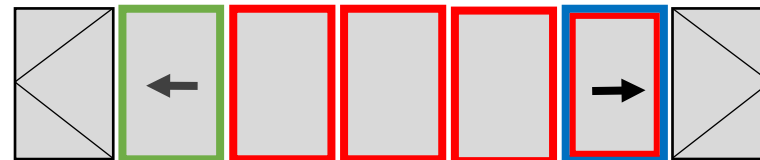
6 Door Configuration – Determine how many doors open to the left and how many doors open to the right. This will give you the red locating door position.

Price -



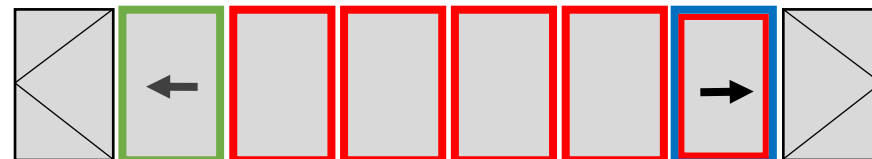
7 Door Configuration – Determine how many doors open to the left and how many doors open to the right. This will give you the red locating door position.

Price -



8 Door Configuration – Determine how many doors open to the left and how many doors open to the right. This will give you the red locating door position.

Price -



All configuration diagrams in this guide are open-out doors, from an outside looking in viewpoint.

## LOCATING DOOR RULES

All configuration diagrams in this guide are open-out doors, from an outside looking in viewpoint.

- The locating door can only open to the right. Therefore, the red door release trigger is always on the left.
- The locating door is always the first door sliding from left to right of the split position.
- The locating door can only be moved after the sliding door on its left has been moved allowing access to its red trigger. This applies to any configuration.

**IMPORTANT: ALL DOUBLE MASTER SALES REQUIRE K/A CYLINDERS**

